

said resin model has an internal hollow space whose volume is in a range from 20% to 70% of volume of said resin model.

26. (New) The process for producing a resin model according to claim 25, wherein said internal hollow space is filled with said wax component (d).

27. (New) The process for producing a resin model according to claim 25, wherein said internal hollow space is filled with foamed urethane.

28. (New) A process for lost wax precious casting wherein said resin model according to claim 26 is used.

29. (New) A process for lost wax precious casting wherein said resin model according to claim 27 is used.